Amendments to the Claims

This listing of claims will replace all prior listings of claims in the application.

Listing of Claims

- 1. (Canceled)
- 2. (Original) A quartz glass ingot manufacturing apparatus comprising a rotatable furnace, a ceiling hung over the furnace independent from the rotation of the furnace, a silica powder supply means and a burner installed at the ceiling.
- 3. (Currently Amended) The—a quartz glass ingot manufacturing apparatus of claim 2, wherein the side walls of the furnace consist of silicon carbide bricks.
- 4. (Previously Presented) The quartz glass ingot manufacturing apparatus of claim 2, wherein the furnace bed being covered with a layer of zirconia particles.
- 5. (Original) A method for manufacturing an elongated quartz glass ingot comprising the steps of fusing a silica powder with an oxygen-hydrogen flame, depositing the fused silica on a furnace bed, and withdrawing the molten fused silica through a nozzle having an aperture which is disposed at the furnace bed.
- 6. (Currently Amended) The method of manufacturing an elongated quartz glass ingot of claim 5, wherein inserting a dummy member into the nozzle hole, adhering the dummy member to the molten fused silica and withdrawing the fused silica maintaining tension inside the molted fused silica.

- 7. (Previously Presented) The method of manufacturing an elongated quartz glass ingot of claim 5, wherein laying a quartz glass plate between the furnace bed and the nozzle, thereby sealing the nozzle from the atmosphere of the furnace.
- 8. (Previously Presented) The method for manufacturing an elongated quartz glass ingot of claim 5, wherein the nozzle being projected to inside of the furnace.
- 9. (Original) An elongated quartz glass ingot manufacturing apparatus comprising a silica powder supply means disposed at the ceiling of a furnace, an oxygen-hydrogen flame generating means disposed at the ceiling, a moltedmolten fused silica withdrawing means disposed under the furnace, a coolant gas supply and exhaust means for adjusting the viscosity of the fused silica, a sealing means insulating the withdrawing means from the inside furnace atmosphere, a support means for supporting the withdrawn moletenmolten fused silica and maintaining tension of the fused silica, and a lift means for lowering and lifting the support means.
- 10. (Original) A quartz glass burner for manufacturing a quartz glass ingot comprising an outer casing, a tapered oxygen gas chamber disposed inside the outer casing and being connected to an oxygen supply tube, a plurality of oxygen gas nozzle disposed at the edge of the oxygen gas chamber, silica powder nozzles disposed between the outer casing and the oxygen gas chamber and the top of the nozzle being positioned inside the outer casing, and a hydrogen gas supply means for supplying the hydrogen gas along the outer wall of the oxygen gas chamber.
- 11. (Currently Amended) The quartz glass burner $\frac{\text{fir}}{\text{for}}$ manufacturing a quartz glass ingot of claim 10, wherein the

silica supply nozzles being arranged circular and equidistantly.

- 12. (Previously Presented) The quartz glass burner for manufacturing a quartz glass ingot of claim 10, wherein the oxygen gas nozzles being arranged noncircular and equidistantly and a part of the hydrogen gas being introduced between the oxygen gas nozzles.
- 13. (New) A method of manufacturing a quartz glass slab ingot comprising the steps of:

providing a rotatable furnace having a feeder at a top portion thereof;

dropping silica powder around the center of a furnace bed in the rotatable furnace through the feeder;

fusing the silica powder in the rotatable furnace; depositing the fused silica at the center of the furnace bed; and

extending the fused silica deposit outwardly from the center of the furnace bed by heating and rotating the furnace.

- 14. (New) The method of Claim 13, additionally comprising the steps of depositing zirconia particles having a diameter of 2 to 10 mm on the surface of the furnace bed prior to dropping the silica powder onto the furnace bed.
- 15. (New) The method of Claim 13, wherein the atmosphere in the furnace has a hydrogen/oxygen gas ratio of from 2.1 to 2.5.
- 16. (New) The method of Claim 13, wherein raw material is fed to the furnace at a rate of from 1.0 to 10 kg/hr.
- 17. (New) The method of Claim 13, wherein said ingot has the shape of a column.

- 18. (New) The method of Claim 13, wherein said ingot has the shape of a solid round bar.
- 19. (New) The method of Claim 13, wherein said ingot has the shape of a plate.